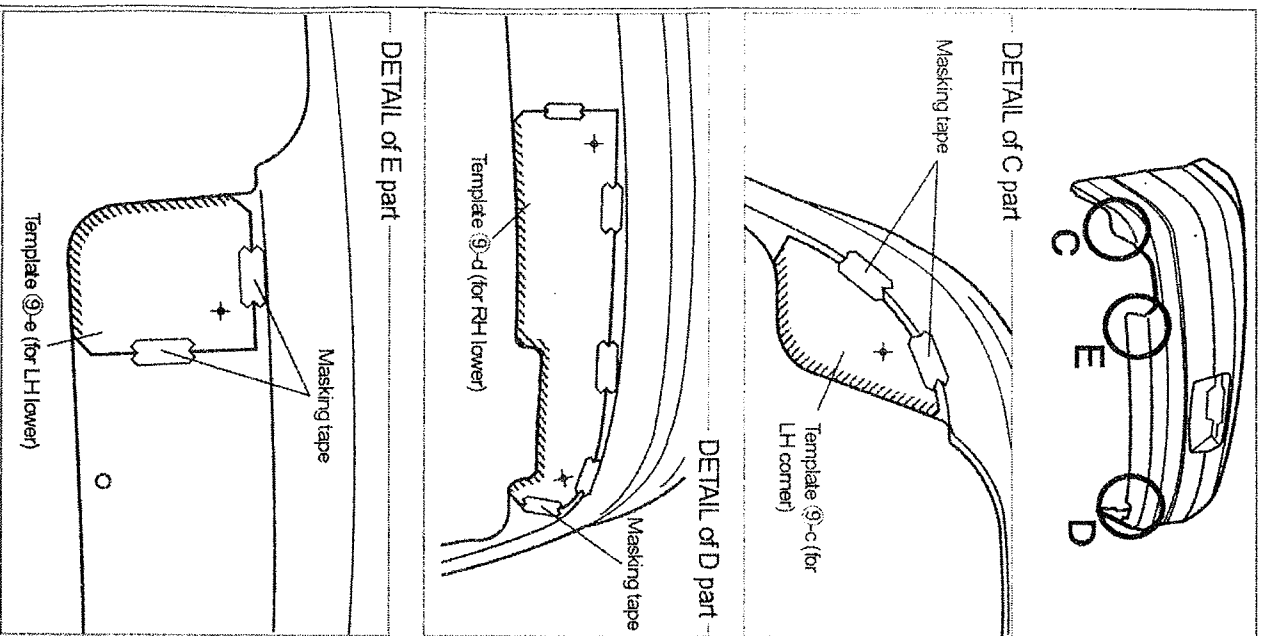


6. Marking the rear center part of the rear bumper with template ⑨



(1) Align the template ⑨-c (for LH corner) that was cut off in the preparation 3.-(1) to the end of rear bumper as illustrated (DETAIL of C part). Use masking tape to fix the template ⑨-c.

(2) Center punch at the center of the hole of the template ⑨-c.

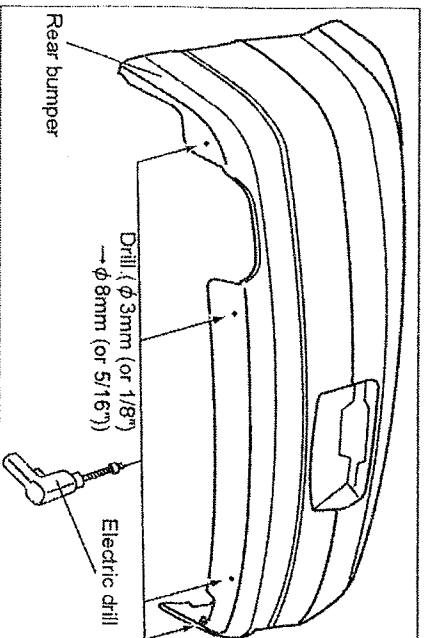
(3) Align the template ⑨-d (for RH lower) that was cut off in the preparation 3.-(1) to the end of rear bumper and the parting line of the rear bumper as illustrated (DETAIL of D part). Use masking tape to fix the template ⑨-d.

(4) Center punch at the center of the holes of the template ⑨-d (for RH lower) (2 positions)

(5) Align the template ⑨-e (for LH lower) that was cut off in the preparation 3.-(1) to the end of rear bumper and the parting line of the rear bumper as illustrated (DETAIL of E part). Use masking tape to fix the template ⑨-e.

(6) Center punch at the center of the hole of the template ⑨-e.

7. Drilling lower part of rear bumper holes

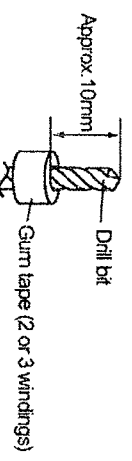


(1) Remove the template before drilling.

⚠ Caution: Important

Double check to confirm all hole center punch locations before drilling.

(2) Use a ϕ 3mm (or 1/8") drill for 4 pilot holes at the 4 punched positions in the procedure 6.-(2),(4),(6) as illustrated. Use a ϕ 8mm (or 5/16") drill to open up those 4 holes.



⚠ Caution

Wind a gum tape around a drill bit before drilling.