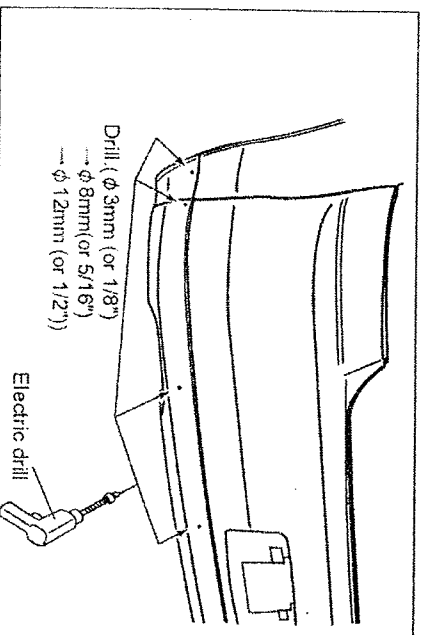


8. Drilling rear bumper and splash guard holes

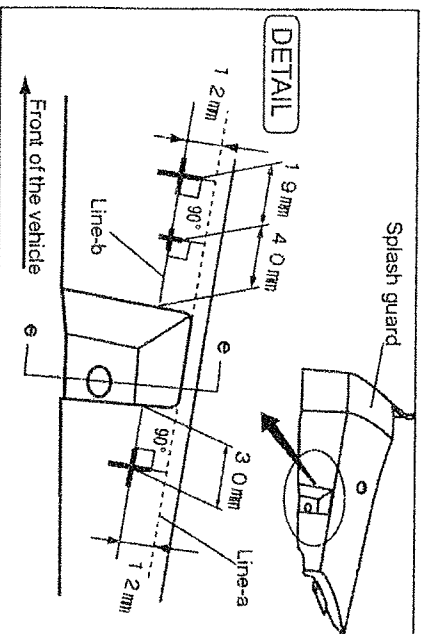


⚠ Caution: Important

Double check to confirm all hole center punch locations before drilling.

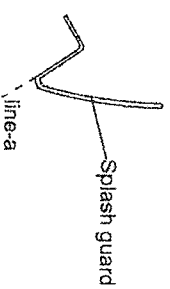
- (1) Use a ϕ 3mm (or 1/8") drill for 4 pilot holes at the 4 punched positions in the procedures 3.-(1), 4-(2) and 5.-(1) as illustrated. Use a ϕ 8mm (or 5/16") and a ϕ 12mm (or 1/2") drill to open up those 4 holes.

9. Center punching at the lower part of the splash guard

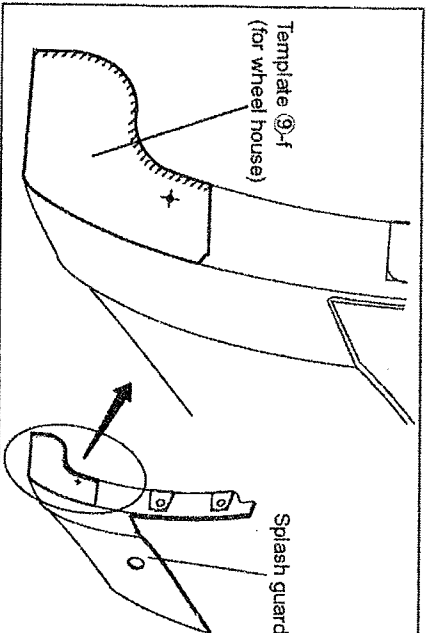


- (1) Following the vehicle service manual, remove the splash guard.
- (2) Draw a line-a as illustrated. Draw a line-b which is parallel to the line-a and below 12mm from it.
- (3) Center punch at the 3 positions (center of bold cross line in the illustration).

Cross section e



10. Center punch at the wheel housing side of the splash guard

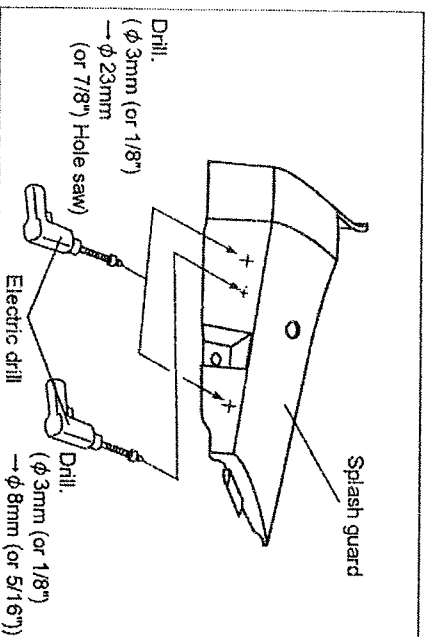


- (1) Align the template ⑨-f (for wheel house) that was cut off in the preparation 3.-(1) to the end of splash guard as illustrated. Use masking tape to fix the template ⑨-f.
- (2) Center punch at the center of the hole of the template ⑨-f.

⚠ Caution

Do not tear template ⑨-f because it will be used again when carrying out the same work for the right side.

11. Drilling lower part of the splash guard holes



⚠ Caution: Important

Double check to confirm all hole center punch locations before drilling.

- (1) Use a ϕ 3mm (or 1/8") drill for 3 pilot holes at the 3 punched positions in the procedure 9.-(3) as illustrated. Use a ϕ 23mm (or 7/8") hole saw to open up those right and left holes as illustrated. Use a ϕ 8mm (or 5/16") drill to open up the center hole as illustrated.